

**Abstract**

The invention relates to a method for the series production of identification pages for bound documents, in particular for passports and/or identity papers, comprising the steps of providing a printed web of printed material comprising a plurality of printed units, forming slot-shaped through-holes which run between the printed units perpendicular to the longitudinal direction of the web, arranging in layers a first film-type web, the printed web and a second, the webs arranged in layers so as to form a composite, and dividing the composite into individual composite units, such that each composite unit has along at least one of its sides a strip which does not comprise any part of the printed web. Also disclosed is an identification page and a bound document comprising such an identification page.